

CRANKSHAFT SCRAPER Part # 2000 INSTALLATION INSTRUCTIONS

The crankshaft scraper fits between the block and the oil pan gasket on the starter side of the engine.

It is lazer cut for a close fit to stock rods and crank counterweights on 400-430-455 engines. Because of factory tolerance variations or aftermarket rods you may find it necessary to trim some of the areas for clearance. Minimum recommended clearance is approximately .030" from the crank counterweights and .060" from the rods.

Remove any burrs after trimming.

Rotate the engine 360° and check all areas for sufficient clearance. After thoroughly checking for clearance, cement the scraper to the block with a thin coat of black silicone and secure it to the block with the pan bolts. Let it set for at least an hour to cure.

Put a small amount of silicone at the ends of the scraper and install the oil pan gasket and pan in your normal fashion.

