

Lifter valley support plates Part # 2720
INSTALLATION INSTRUCTIONS

The lifter valley support plates help to prevent the lifter valley from breaking. The recommended way to install is with a high pressure epoxy like JB Industro Weld.

1 fit the plates to the block by grinding

2 make sure the block is clean and ruff up the surface's to be epoxied

3 use only enough epoxy to firmly glue the plates onto the top side of the block

4 wait at least 6 hours and roll the block upside down and fill the gaps from the plate and the block

5 again wait 6 hours, roll the block upright and apply a light layer to the top side

6 do at least 3 layers of epoxy on both sides and no more than 1/8 layer at a time so that when the job is done you have a "plywood" effect sandwiching the plates to the block

7 you will want to sand some spots before applying each coat

8 be careful not to have epoxy on the cam bearings or so thick the cam may touch it

9 when finished you will have to drill holes as shown (5/16) in plates for oil returns as you want them

